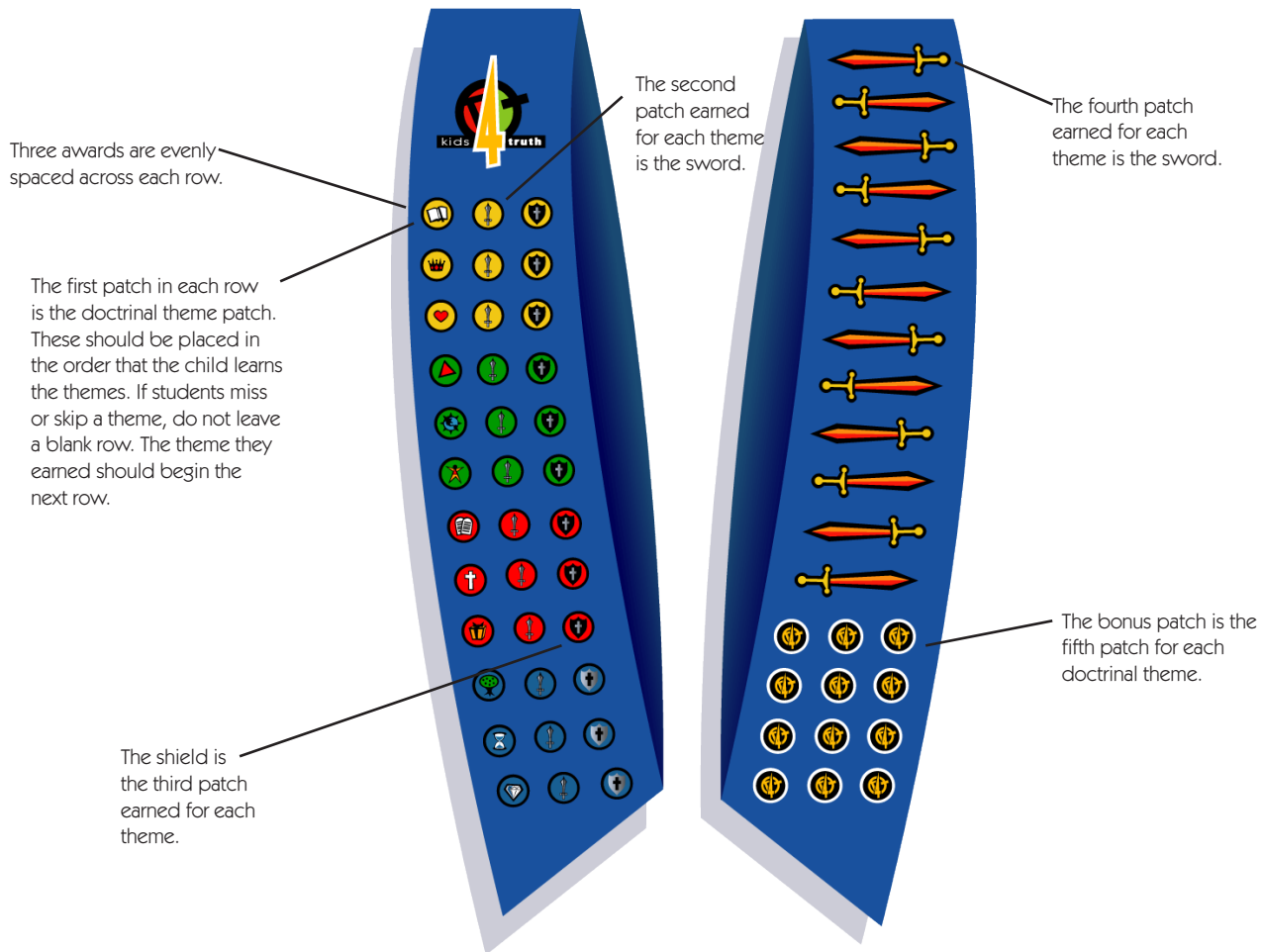




STANDARD: Holds all 60 patches for the 12 doctrinal themes.

Defenders Patch Placement



General Instructions

Note: the words *award* and *patch* are used interchangeably.

- Place the award where it belongs on the standard.
- It is advisable to cover the patch with Teflon paper or a paper towel to keep your iron, heat tool, or heat press machine from getting adhesive on it.
- Attach the patch using a heat or cold application method.
- Allow the standard to lie flat while it cools. This allows the adhesive to set.
- If you accidentally put the wrong patch on, you can replace it with the right patch.
 - Apply heat to the existing patch.
 - Carefully remove the patch while it is hot. Note: adhesive will remain on the standard when you remove the patch, so you will have to apply a new patch.
 - Replace the patch with the correct patch.
 - Apply heat/pressure as you normally would.

Heat application

- Regular iron
 - Set the iron to the polyester/rayon setting. On the polyester/rayon setting, the iron should not burn the standard or patch.
 - Apply heavy pressure when pressing on the awards.
 - Hold iron down firmly for 1 minute 45 seconds.
- Heat tool (e.g., EasyPress)
 - Select the high temperature setting.
 - Apply pressure/heat to the patch for 15 to 20 seconds.
- Heat press machine
 - Set the temperature to 350°.
 - Set the pressure to high.
 - Leave the pressure/heat to the patch for 20 to 30 seconds.

Cold application

Adhesives can be purchased online or at craft stores, craft sections of department stores, sewing machine stores, or fabric stores.

- Badge Magic
 - Trace the patch onto a cut-to-fit, freestyle Badge Magic sheet. Note: if you trace carefully, you should be able to fit 88 1-inch circle patches on one 8½" x 11" sheet.
 - Use Teflon or nonstick scissors to cut out each traced circle.
 - Remove the paper backing from one side of a Badge Magic circle and apply it to the back of the patch.
 - Remove the other side of the paper backing and apply it in place on the award display item. Apply pressure.
- Cool melt glue gun (Cool melt sticks cure quickly.)
- Beacon Brand Quick Grip Glue (This glue sets in about 5 minutes but will take two hours to totally cure.)
- E-6000 (This clear adhesive will take several hours to cure.)