



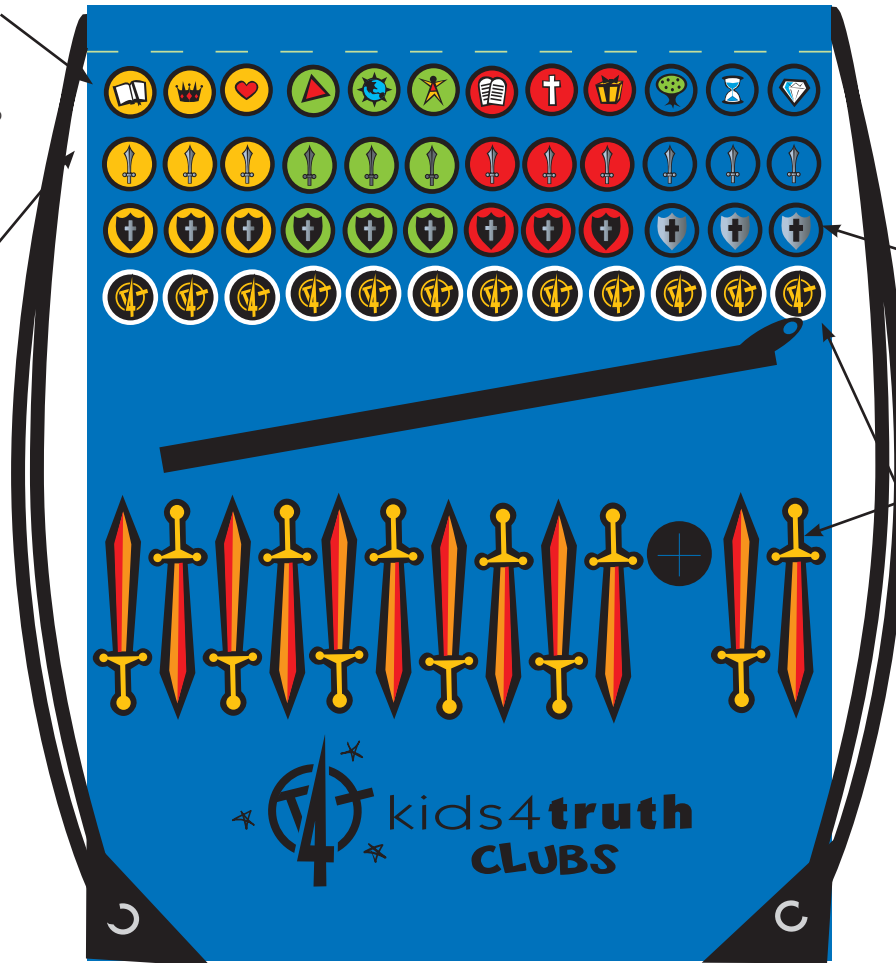
CINCH BAG: Holds all 60 patches for the 12 doctrinal themes.

Defenders Patch Placement

Twelve columns of awards are evenly spaced across the cinch bag.

The first patch in each column is the doctrinal theme patch. These should be placed in the order that the child learns the themes. If students miss or skip a theme, do not leave a blank row. The theme they earned should begin the next column.

The second patch earned for each theme is the sword.



The shield is the third patch earned for each theme.

The sword-shaped patch is the fourth patch earned for each doctrinal theme.

The bonus patch is the fifth patch for each doctrinal theme.

General Instructions

DO NOT IRON A PATCH ONTO THE CINCH BAG, AS HEAT WILL CAUSE THE BAG TO MELT.

- As each student earns a patch, apply the patch to the cinch bag in the appropriate location using your choice of these cold applications:
 - Badge Magic
 - Trace the patch onto a cut-to-fit, freestyle Badge Magic sheet. Note: if you trace carefully, you should be able to fit 88 1-inch circle patches on one 8½" x 11" sheet.
 - Use Teflon or nonstick scissors to cut out the traced circle.
 - Remove the paper backing from one side of the Badge Magic circle and apply it to the back of the patch.
 - Remove the other side of the paper backing and apply it in place on the cinch bag. Apply pressure.
 - Cool melt glue gun (Cool melt sticks cure quickly.)
 - Beacon Brand Quick Grip Glue (This glue sets in approximately 5 minutes but will take a couple hours to totally cure.)
 - E-6000 (This clear adhesive will take several hours to cure.)
- Apply adhesive evenly to the back of the patch.
- Apply the patch in place on the cinch bag.